

SERVICE BULLETIN

DATE: April 26, 1988

GAME: Secret Service

1005

SUBJECT: Up Post Adjustments

Symptom:

The up post will not latch down. The coll and switch check good

in self test.

Problem:

Refer to attached picture and follow along with this text.

The hole in the guide bracket (item 17) for the coil plunger is 1/16" off. Therefore, the guide shaft screw (item 23) is 1/16" too far away from the dual action shaft release (item 25). The end result is the post won't latch down.

Solution:

- 1. Remove the E ring, two flat washers, stud spring, and the dual action shaft release (items 20, 21, 22, and 25).
- 2. Remove the #8-32 clastic stop nut from the guide shaft screw (item 18).
 - 3. Remove the guide shaft screw.
 - 4. Shim the guide shaft screw further into the dual action shaft release by placing two 1/32" flat washers onto the guide shaft screw.
 - 5. Re-assemble the up post assembly.
 - 6. Test unit for positive latching.

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