Please note the following changes to part numbers in the original manual 16-40991-101:

- Page 46; the Tamper Resist Screws under the speakers are part number 4108-01193-10B.
- Page 49: The Leg Leveler part number has been changed to 08-8023 and the measurements are now 1/2-13. The Jam Nut part number is now 4424-01182-00 and measures 1/2-13.
- Page 52; There are two Flat Washers .203x .625 x .059, with part numbers 4700-00023-00. These appear between the latch bracket and the wood control panel. The posts on the steel control panel plate slide through these washers.
- Page 52; change the description of part number 20-10684.1 to *Joystick Handle Assembly*. Note that it does not include the lower portion of the assembly. The lower portion, called *Base:49-Way Joystick*, is now part number A-23774.
- Page 53; The combination of the Joystick Handle Assembly and the Base: 49-Way Joystick is now part number A-23959.