ESWAT Conversion

by:

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A Kit for
Upright Cabinet with Horizontal Monitor

The Federal Communication Commission requires the verification of game kits. This game kit will meet these requirements when installed in accordance with the instructions in this Manual and using only components and materials supplied with this kit.
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Introduction

SEGA ENTERPRISES, LTD. supported by its high electronic technology of Large Scale Integration, microprocessors, etc. and a wealth of experience, has for more than 30 years been supplying various innovative and popular game machines to the world market. This OWNER'S AND KIT INSTALLATION manual is intended to provide detailed comments together with all the necessary information covering the operation and installation of electronic assemblies, electromechanical assemblies, control assemblies, and spare or replacement parts for the ESWAT coin operated game. This manual is intended for those who have knowledge of electricity and technical expertise in video games. Carefully read the enclosed information before starting the kit installation or troubleshooting procedures.

Handling and Installation Precautions

During installation:
1. Be sure to remove power plug when working on the machine.
2. Be sure all connections and harness routing are secure.
3. Make sure all grounding connections are secure and properly affixed.
4. Do not use any fuse that does not meet the specified rating.

Prevention of Counterfeiting and Conversion Labeling

To prevent counterfeit and unauthorized conversions, the following label is supplied with all authorized SEGA kit products. When handling such goods, be sure to locate and confirm the label. It is used to prevent illegal acts such as the unauthorized copying of the products and the printed circuit boards.

Precautions Concerning the Place of Installation

The ESWAT CONVERSION KIT is intended to be installed in an indoor game cabinet. Absolutely do not install it outdoors. When installed indoors the following places mentioned below should be avoided to ensure proper operation and usage:

- Places subject to rain or water leakage, or condensation due to humidity
- In the proximity of an indoor swimming pool and/or shower
- Places subject to direct sunlight
- Places subject to heat sources from heating units, hot air, etc.
- Vicinity of highly flammable/volatile chemicals or hazardous materials
- Sloped surfaces
- Vicinity of anti-disaster facilities such as fire exits and fire extinguishers
- Places subject to any type of violent impact
- Dusty environment
System Requirements

Power Supply:
- Input voltage 90 VAC to 135 VAC 60 Hz
- +5 volts at 6 amps
- +12 volts at 2 amps
- Overvoltage protected at +5.8 volts
- Current limit set at 8 amps

RFI Line Filter:
1. If a switching power supply is used:
   - Current rating of 6 amps
   - Frequency attenuation of the following:
     - .15 MHz 40db
     - .5 MHz 65db
     - 1.0 MHz 65db
     - 5.0 MHz 55db
     - 10.0 MHz 50db
     - 30.0 MHz 50db

2. If a linear power supply is used:
   - Current rating of 5 amps
   - Frequency attenuation of the following:
     - .15 MHz 6db
     - .5 MHz 19db
     - 1.0 MHz 28db
     - 5.0 MHz 42db
     - 10.0 MHz 45db
     - 30.0 MHz 50db

Miscellaneous:
- Line Fuse: 4 amp 120 VAC
- Speaker: 8 ohms 10 watt
- On/Off Switch: 6 amp 120 VAC
- Isolation Transformer: 115 VAC primary, 115 VAC secondary, 100 watts
- Coin Door: Dual coin acceptors
- Coin Meter: +5 Volt DC
- Power Cord: Three conductor with ground
- Color Monitor:
  - Video input 1 volt to 5 volt peak-to-peak positive polarity
  - Sync TTL negative polarity separate horizontal and vertical
  - Horizontal frequency 15.750 KHz
  - Vertical frequency 60 Hz
  - Video bandwidth 12MHz or greater
  - Horizontal mounted
  - Recommended size 19 inch
Tools Required

- Drill
- Hole cutter 1-3/16"
- Phillips screw driver
- Flat blade screw driver
- Small flat blade screw driver
- Scissors
- Sand paper
- Paint
- X-acto knife
- Wood patch

Cabinet Preparation

1. Remove old PCB, and all existing game harnesses.
2. Remove and disassemble the control panel.
3. Remove any side decais, monitor bezel, and marquee.
4. Using sandpaper and/or paint thinner, clean and smooth the cabinet for paint preparation. Use wood patch to fill any knicks or flaws in the cabinet.
5. Paint cabinet if required.
6. Wipe down and vacuum cabinet as necessary.

NOTE: You are building a new game, not just changing an old one. A nice, clean, and new looking conversion not only earns better, but lasts longer.
Kit Component Verification

Verify each component with the kit list provided to assure your kit is complete. If any part is missing after the inventory is taken, please contact your distributor, and provide to them the following information:

1. Kit serial number
2. Part number and description of missing items
3. Date received

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<td>#6 x 3/8 P/H Phil Tek</td>
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Installation Procedure

Monitor Bezel
1. Locate MONITOR BEZEL (252-00006U). Measure the size of existing monitor bezel or the required size to fit and cut cardboard monitor bezel to size. (see figure 1)

License Seal
2. Locate ESWAT LICENSE SEAL (421-5801-102) and place seal as shown of in figure 1. Install Monitor Bezel on game cabinet. Note: Verify that the License Seal will be visible when the bezel is installed on game cabinet.

Side Decal
3. Locate ESWAT SIDE ART (423-0045U). Install on the left and right side panels of the cabinet (see figure 1). Note: A mixture of slightly soapy water can be used on the cabinet to position the artwork as desired. A squeegee may be used to remove any wrinkles in the artwork if soapy water is used.

Marquee Plex
4. Locate ESWAT MARQUEE PLEX (423-0037U). Measure the size of existing marquee plex or required size to fit and trim the marquee plex to size. Install on cabinet. (see figure 1)

Control Panel
5. Locate ESWAT CONTROL PANEL OVERLAY (423-0038U). Measure the size required and cut the control panel overlay to fit the existing control panel.

6. Define the location of the player push buttons and joystick(s) on the control panel. (see figure 2)

7. Cut holes in control panel to locate buttons and joystick(s). See template for button and joystick. (see figure 3)

8. Install the "ONE PLAYER START" label and the "TWO PLAYER START" label on the control panel overlay. (see figure 2)

9. Install player control button labels, Special Weapons, Shoot and Jump on the control panel overlay. (see figure 2)

10. Install the JOYSTICK label(s) on the control panel overlay. (see figure 2)

11. Locate the CONTROL PANEL CLEAR PLEX (423-0008-01) and cut holes into the plex to match the holes cut into the control panel. Then trim as required to protect the control panel overlay and labels. Note: this clear plex overlay can be used to protect unused holes in the control panel from player punctures. (see figure 2)

12. Install YELLOW buttons (5091-0004-04) in the "SPECIAL WEAPONS" locations. (see figure 2)

13. Install RED buttons (5091-0004-01) in the "SHOOT" locations. (see figure 2)
14. Install BLUE buttons (5091-0004-03) in the "JUMP" locations. (see figure 2)

15. Install WHITE buttons (5091-0004-02) in 1 PLAYER START and 2 PLAYER START locations. (see figure 2)

NOTE: When buttons are securely placed and tightened in the control panel assembly, a small amount of clear RTV Silicone may be placed on two or three areas of the lock-nut to keep the switches from being unscrewed from the top of the panel. (see figure 3)

16. Locate the JOYSTICK(s) (5091-0001-01). This package consists of the following six components.
   a. Preassembled joystick(s) base assembly with microswitches
   b. E-ring
   c. Black knob & shaft
   d. 2" Dia. washer
   e. Actuator plastic
   f. Pivot cone

The final assembly of the joystick(s) must be performed after the joystick(s) base assembly is mounted on the control panel. Locate the following:
   a. #10-24 X 1 3/4 Carr/Bolt Black (0312-0024) (8 ea)
   b. #10-24 Hexnut (0502-0024) (8 ea)
   c. #10 Flat Washer 1/2" OD (0692-0024) (8 ea)
   d. #10 Split Lock Washer (0612-0024) (8 ea)

Use the above components to secure the Joystick base assembly to the control panel. (see figure 2)

The final assembly of the joystick(s) is performed by:
   a. Placing the 2" Dia. washer over the Black knob & shaft.
   b. Install the Pivot cone on the shaft.
   c. Install the Black knob & shaft assembly through the joystick(s) base assembly on the control panel.
   d. Install the Actuator microswitch on the shaft.
   e. Install the E-ring on the shaft to secure the assembly.

17. Locate SERVICE SWITCH BRACKET (KRO-1721) and install two PUSH BUTTON SPST SWITCH MOMENTARY (5090-5028) into bracket as shown in figure 4.

18. Locate VOLUME CONTROL 100 OHM 10 WATT (4750-0049) and install into service switch bracket as shown in figure 4.

19. Locate TEST, SERVICE, VOLUME STICKER and place on the service switch bracket as shown in figure 4.
20. Locate KNOB 1/8" SHAFT (6010-0043) and install on shaft of volume control 100 ohm 10 watt as shown in figure 4.

21. Install the Service Switch Assembly using 2 ea #6 x 3/8 PHIL TEK screws (0002-0000) in the cabinet at either of the following locations (see figure 5):
   - On top of the steel enclosure for the Cash Box, inside the coin door.
     Note: The TEK screws have a drill point and will drill through the steel enclosure.
   - Inside to the left of the coin door, mounted to the wood cabinet.

**Harness Installation**

22. Locate the JAMMA HARNESS (JAM-0000) and install as shown in figure 5. Use the provided (6 ea) 4 " TIE WRAP (9992-0000) to secure the harness.

23. Connect the harness to the POWER SUPPLY as follows: (see figure 6)
   a. +5 volt source. (Pins 3, 4, C, D of Jamma Harness)
   b. +12 volt source. (Pins 6, F of Jamma Harness)
   c. GND source. (Pins B, 27, e, 28, f of JAMMA HARNESS)

24. Connect the harness to the COIN DOOR as follows: (see figure 7.)
   a. Connect the wire to coin chute 2 acceptor microswitch COMMON terminal. (Pin T of Jamma)
   b. Connect the wire to coin chute 1 acceptor microswitch COMMON terminal. (Pin 16 of Jamma)
   c. Connect the wire to coin chute 1 and 2 acceptor microswitch NORMALLY OPEN terminal. (Pin A of JAMMA)
   d. Also connect Pin A JAMMA to one side of each lamp on the coin door.
   e. Connect +5 volts from the power supply to the other side of each lamp on the coin door.

25. Connect the harness to the COIN METER by using two WIRE NUTS (2112-0000). (see figure 8) Note: Some coin meters have an internal diode.
20. Locate KNOB 1/8" SHAFT (6010-0043) and install on shaft of volume control 100 ohm 10 watt as shown in figure 4.

21. Install the Service Switch Assembly using 2 ea #6 x 3/8 PHIL TEK screws (0002-0000) in the cabinet at either of the following locations (see figure 5):
   - On top of the steel enclosure for the Cash Box, inside the coin door.
     Note: The TEK screws have a drill point and will drill through the steel enclosure.
   - Inside to the left of the coin door, mounted to the wood cabinet.

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   b. +12 volt source. (Pins 6, F of Jamma Harness)
   c. GND source. (Pins B, 27, e, 28, f of JAMMA HARNESS)

24. Connect the harness to the COIN DOOR as follows: (see figure 7.)
   a. Connect the wire to coin chute 2 acceptor microswitch COMMON terminal. (Pin T of Jamma)
   b. Connect the wire to coin chute 1 acceptor microswitch COMMON terminal. (Pin 16 of Jamma)
   c. Connect the wire to coin chute 1 and 2 acceptor microswitch NORMALLY OPEN terminal. (Pin A of JAMMA)
   d. Also connect Pin A JAMMA to one side of each lamp on the coin door.
   e. Connect + 5 volts from the power supply to the other side of each lamp on the coin door.

25. Connect the harness to the COIN METER by using two WIRE NUTS (2112-0000). (see figure 8) Note: Some coin meters have an internal diode.
26. Connect the harness to the CONTROL PANEL as follows:
   a. Route and connect the daisy chained wire to the terminal of the
      PLAYER PUSH BUTTONS and JOYSTICK as shown in figure 9.
   b. Connect the control panel harness wires as shown in figure 10.

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<th>TO PLAYER 1 JOYSTICK UP</th>
<th>TO PLAYER 1 JOYSTICK DOWN</th>
<th>TO PLAYER 1 JOYSTICK RIGHT</th>
<th>TO PLAYER 1 JOYSTICK LEFT</th>
<th>TO PLAYER 1 SHOOT</th>
<th>TO PLAYER 1 SPECIAL WEAPONS</th>
<th>TO PLAYER 1 JUMP</th>
<th>TO PLAYER 1 START</th>
<th>TO PLAYER 2 JOYSTICK DOWN</th>
<th>TO PLAYER 2 JOYSTICK UP</th>
<th>TO PLAYER 2 JOYSTICK RIGHT</th>
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<th>TO PLAYER 2 JUMP</th>
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27. Connect the T.V. Monitor as shown in figure 11.

28. Connect the routed speaker wires to the speaker. Check the routing for security.

CAUTION!!: Do not connect the ESWAT PCB Direct to the Jamma Harness as permanent, severe damage will occur to the PCB.

Interface Board Installation

29. Locate the Sega to jamma INTERFACE BOARD (S25-0003U) and connect by inserting the card edge connector into the Jamma harness.
   (Note proper orientation figure 13).

30. Connect the SERVICE SWITCH HARNESS (S25-0004U) to the 9 pin connector on the INTERFACE BOARD noting proper orientation of connector. Route the SERVICE SWITCH HARNESS to the SERVICE SWITCH ASSY and connect as follows:
   a. Connect the Service Switch Harness pin 1 to the left outside pin of the Volume Control 100 Ohm 10 watt Rheostat (4750-0049).
   b. Connect the Service Switch Harness pin 2 to the right outside pin of the Volume Control 100 Ohm 10 watt Rheostat.
   c. Connect the Service Switch Harness pin 4 to the center pin of the Volume Control 100 Ohm 10 watt Rheostat.
   d. Connect the Service Switch Harness pin 5 to one side of the "TEST" Momentary Push Button Switch (5090-5028).
   e. Connect the Service Switch Harness pin 6 to the other side of the "TEST" Momentary Push Button Switch.
   f. Connect the Service Switch Harness pin 7 to one side of the "SERVICE" Momentary Push Button Switch (5090-5028).
   g. Connect the Service Switch Harness pin 8 to the other side of the "SERVICE" Momentary Push Button Switch.
Cabinet 115 VAC
System Grounding

31. Locate the GROUND lead (green) of the 115 volt input power line (see figure 12). This must be connected to all components of the game system. This is a safety requirement for the players’ protection. This AC GROUND must be of #18 AWG wire or larger. (see figure 12 for the proper routing of the wire)

Cabinet System Checkout

32. Apply power to cabinet system and check for the following voltages. If any voltage is incorrect, remove power and correct problem before proceeding any further.
   a. +5 Volts on pins 3, 4, C, and D of the 56 pin PCB connector. (Interface Connector)
   b. +12 Volts on pins 5 and E of the 56 pin PCB connector.
   c. No voltage present on any other pins of the 56 pin PCB connector.

33. Check that the monitor has power. This can be accomplished by observing the glow of the filament inside the neck of the picture tube.

34. Check that the Marquee lamp has power.

35. Check that the system ON/OFF switch functions properly.

WARNING: PROCEED ONLY IF THE ABOVE CHECKS ARE CORRECT

ESWAT Printed
Circuit Board Installation

36. Connect the Logic P.C.B. to the INTERFACE BOARD by inserting the P.C.B. edge connector into the 56 pin connector on the INTERFACE BOARD. (NOTE: Proper orientation of each board is “Component Side Up”).

37. See the ESWAT SWITCH SETTING SHEET on page 21 of this manual. Place this sheet on the inside of the game so that it is visible when the back door is removed or opened. This will allow the DIP SWITCH OPTIONS to be handy when service or changes in options are required.

38. Install the logic PCB inside the cabinet (see figure 5). Use (4 ea) #6 x 3/4 P/H PHIL "AB" SMS5(0002-0001) to secure the PCB through its mounting feet.

NOTE: The proper orientation of the connector (see figure 13). If not connected properly, the system will not function and damage can occur to the PCB.

Logic Board and
Complete System Checkout

39. Apply power to the system and observe that the logic PCB functions. If a video picture is not present proceed to "IN CASE OF DIFFICULTY" portion of this manual. When corrected, return to this point and continue.
40. Press the TEST BUTTON to enter the test menu. Individual tests can be entered by moving the joystick. Press the test switch again to enter the test.

- Memory test:
  Tests all main program Rom and Ram accessible by the main CPU.
- Input test:
  Tests all player inputs.
- Sound test:
  Tests all sounds. Move the Joystick UP or DOWN to select Sound category and move RIGHT or LEFT to select individual sounds. Press AF TACK to test.
- CRT test:
  Displays color bar and grid size so monitor adjustment can be made for color, focus, size, etc.
- Dip switch test:
  Shows current Dip Switch settings. (Dip Switches may be changed in this mode with power on.)
- Back-up RAM clear:
  Enables erasure of all bookeeping information, high scores, etc.
- Exit:
  (Press test when arrow lines with this to exit to normal game mode.)
- Bookkeeping:
  Shows all coin credit in data and displays high/low scores, etc.

41. Set up game options as shown in figure 14.

a. DIP SWITCH 1 on PCB sets up the number of coins per credit
b. DIP SWITCH 2 on PCB sets up the following:

<table>
<thead>
<tr>
<th>Option</th>
<th>Setting</th>
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<tbody>
<tr>
<td>1 Credit to Start</td>
<td>Set to ON</td>
</tr>
<tr>
<td>Advertise Sound</td>
<td>Set to ON</td>
</tr>
<tr>
<td>Game Difficulty</td>
<td>Set to NORMAL</td>
</tr>
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</table>

- 1 ON
- 2 ON
- 3, 4, 5, 6, 7, 8 OFF

42. Functionally test the game by:

a. VERIFY that coin drops register proper credit/s and the COIN METER OPERATES.
b. VERIFY that the proper number of lives is given for each CREDIT.
c. VERIFY that the JOYSTICK MOVES the player left, right, and down.
d. VERIFY that each SPECIAL WEAPONS BUTTON functions.
e. VERIFY that each JUMP BUTTON functions.
f. VERIFY that each SHOOT BUTTON functions.

43. Locate the Kit SERIAL NUMBER STICKER and FCC STICKER. Install these stickers on the rear of the game cabinet. (see figure 1)

CONVERSION IS COMPLETE
In Case of Difficulty

No Raster/No Video
- Check A.C. line cord
- Check line fuse
- Check monitor brightness
- Check power switch and/or interlock switch
- Check all solder connections on line filter and transformer
- Check for proper orientation of the 56 pin PCB connector

Raster/No Video
- Check all PCB to monitor connections
- Check power supply voltage on PCB

No Video/ Game sounds can be heard
- Check monitor brightness
- Check all PCB to monitor connections

Incorrect colors
- Monitor needs degaussing
- Check for proper wiring between PCB and monitor
- Check monitor adjustment and adjust if necessary

Wavy picture
- Check monitor ground is properly connected to monitor
- Be certain sync inputs are properly connected to monitor
- Check horizontal hold adjustment

Vertical roll/Horizontal roll/Horizontal tear
- Check horizontal and/or vertical hold adjustments
- Check for proper wiring of sync from PCB to monitor

No sound
- Check volume control potentiometer adjustment
- Check for +12 volts on edge connector of PCB
- Check wiring from PCB to speaker
- Check speaker for low resistance between the “+” and “-” tabs

Bad sound
- Check wiring to speaker for bad solder connections,
- Check sound with another speaker

No switch input
- Check ground connection to switches
- Check wiring between PCB and switches for proper connection
- Check switch(es with an ohmmeter to verify proper operation

Switch operates incorrect function
- Check wiring between PCB and switches for proper orientation
- Check wiring for shorts between switch inputs

No coin meter
- Check wiring to coin meter
- Check that +5 volts is on “+” side of meter
- Verify a +5 volt meter is used

When coin switch is made and meter pulses, the screen blanks out and/or game resets
- Verify that a meter with a diode is used
- If no diode is built in meter a 1N4004 can be used across the meter.
  Cathode to “+” side of meter and anode to “-” side of meter
ILLUSTRATIONS

Figure 1

SIDE ART
RIGHT

SIDE ART
LEFT

STICKERS (FCC/SER.4)

ORIGINAL SEAL

MARQUEE PLEX
MONITOR BEZEL
TERMINAL LAYOUT MAY BE DIFFERENT ON YOUR POWER SUPPLY

Figure 6

WIRING FOR COIN CHUTE DOOR

Figure 7
WIRING FOR COIN METER

CONTROL PANEL REAR VIEW
GROUND ROUTING

CONTROL PANEL REAR VIEW
SIGNAL ROUTING

Figure 8

Figure 9

Figure 10
Figure 11

Figure 12
Figure 13
## Pin Assignment - Sega Interface

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<th>GND</th>
<th>D</th>
<th>+5V</th>
<th>C</th>
<th>+5V</th>
<th>E</th>
<th>+12V</th>
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## Switch Setting Sheet

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## Game Option Settings

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## Monitor Wiring Diagram

- **171-5358**
- **B-Type**
- **DIP SW1**
- **DIP SW2**
SEGA TO JAMMA INTERFACE ADAPTOR

NOTES:
L26, L28, L33, AND L54 ARE TYPE 371 EMI FILTERS;
ALL OTHER EMI FILTERS ARE TYPE 222.
CONNECT INTERFACE FIELD GND TO POWER FIELD GND.